

IN THE CLAIMS:

Claims 1-18 have been amended herein. All of the pending claims 1 through 18 are presented below. This listing of claims will replace all prior versions and listings in the application. Please enter these claims as amended.

1. (Currently Amended) A method for processing semiconductor dice on a wafer ~~in a process-comprising~~:
determining defects on ~~said~~ the semiconductor dice on ~~said~~ the wafer;
classifying each of ~~said~~ the defects by size and location, ~~said-determining and said-classifying~~
comprising classifying each of ~~said~~ the defects into one of size range populations of defects;
assigning a weight to ~~said-each of said~~ the defects representing an estimated effect of ~~said-each-of~~
~~said-defects~~ defect on die yield for ~~said~~ the semiconductor dice;
determining an estimated die yield loss (DYL) for each semiconductor die of ~~said~~ the
semiconductor dice based on number and weight of ~~said~~ the defect(s) on ~~said-each~~
semiconductor die of ~~said~~ the semiconductor dice, ~~determining-said~~ the ~~estimated-die~~
~~yield-loss-(DYL)~~ DYL including calculating an estimated die yield loss having lower and
upper limits;
summing all ~~said~~ of the DYL of ~~said~~ the semiconductor dice on ~~said~~ the wafer to obtain a wafer
yield loss (WYL);
subdividing the defects into a plurality of size range populations of defects for ~~said~~ the
semiconductor dice; and
determining a relative contribution of each size range population of defects of ~~said~~ the plurality
of ~~said~~ the semiconductor dice to ~~said~~ the wafer yield loss WYL.

2. (Currently Amended) The method of claim 1, wherein ~~said-determining-said~~ the
~~estimated-die-yield-loss-(DYL)~~ DYL comprises calculating an estimated die yield loss having
lower and upper limits of zero and 1.0, respectively.

3. (Currently Amended) The method of claim 2, wherein ~~said~~ the lower limit comprises a representation of no yield loss attributable to ~~said~~ the defects and ~~said~~ the upper limit comprises a representation of fatal yield loss attributable to ~~said~~ the defects.

4. (Currently Amended) The ~~processing~~ method of claim 1, wherein ~~said~~ subdividing ~~said~~ the defects into ~~said~~ the plurality of size range populations of defects comprises subdividing ~~said~~ the defects into a plurality of 0 to 10 size range populations.

5. (Currently Amended) A method for semiconductor dice on a wafer comprising:
determining defects on ~~said~~ the semiconductor dice on ~~said~~ the wafer;
classifying each of ~~said~~ the defects by size and location, ~~said inspecting determining~~ and ~~said~~ classifying comprising classifying ~~said~~ each of ~~said~~ the defects into one of size range populations of defects;
assigning a weight to ~~said~~ each of ~~said~~ the defects representing an estimated effect of ~~said~~ the defects on die yield for ~~said~~ the semiconductor dice;
determining an estimated die yield loss (DYL) for each semiconductor die of ~~said~~ the semiconductor dice based on number and weight of ~~said~~ the defect(s) defects on ~~said~~ each semiconductor die of ~~said~~ the semiconductor dice;
summing all DYL of ~~said~~ the semiconductor dice on ~~said~~ the wafer to obtain a wafer yield loss (WYL);
subdividing the defects into a plurality of size range populations of defects; and
determining a relative contribution of each size range population of defects of ~~said~~ the plurality to ~~said~~ wafer yield loss the WYL, ~~said wherein~~ determining the relative contribution of ~~said~~ each size range population of defects of ~~said~~ the plurality to ~~said~~ the wafer yield loss comprises:
discarding data for ~~said~~ each size range population of defects of ~~said~~ the plurality and
calculating, in turn, a drop in ~~said~~ wafer yield loss the WYL for combined size range populations excepting the discarded data;

summing the calculated ~~wafer yield losses~~ WYL to obtain a drop sum;
dividing ~~said the~~ drop sum to determine a relative drop attributable to ~~said each size range~~
population of defects of ~~said the~~ plurality; and
randomly selecting defects from ~~said each size range~~ population of defects of the
plurality.

6. (Currently Amended) The ~~processing~~ method of claim ~~2~~ 5, further comprising:
randomly selecting defects from ~~said each size range~~ population of defects of ~~said the~~ plurality, a
number selected from ~~said each size range~~ population of defects of ~~said the~~ plurality in
proportion to ~~said the~~ relative contribution thereof, ~~said the~~ randomly selected defects
being weighted to represent defects ~~having~~ having a greatest effect on yield losses.

7. (Currently Amended) The ~~processing~~ method of claim 6, further comprising:
reviewing ~~said the~~ randomly selected defects and determining in-line action required to reduce
wafer yield losses.

8. (Currently Amended) The ~~processing~~ method of claim 7, wherein ~~said~~ reviewing
~~said the~~ randomly selected defects includes visual inspection by a microscope.

9. (Currently Amended) The ~~processing~~ method of claim 7, wherein ~~said~~
determining in-line action comprises determining if an individual semiconductor die of ~~said the~~
semiconductor dice on ~~said the~~ wafer is acceptable to proceed in a manufacturing process.

10. (Currently Amended) The ~~processing~~ method of claim 5, wherein ~~said inspecting~~
determining defects on the ~~said~~ semiconductor dice is performed by an automated surface
inspection tool.

11. (Currently Amended) A method for semiconductor dice in wafer form comprising:
determining defects of ~~said~~ the semiconductor dice;
classifying each of ~~said~~ the defects by size and location;
assigning a weight to ~~said~~ each of said the defects representing an estimated effect of ~~said~~ each of ~~said~~ defects defect on die yield;
determining an estimated die yield loss (DYL) for each of the semiconductor dice ~~die~~ based on number and weight of ~~said~~ defect(s) the defects on ~~said~~ each ~~said~~ die of ~~said~~ the semiconductor dice;
summing all DYL of ~~said~~ the semiconductor dice on ~~said~~ the wafer to obtain a wafer yield loss (WYL);
subdividing the defects into a plurality of size range populations of defects;
determining a relative contribution of each size range population of defects of ~~said~~ the plurality to ~~said~~ wafer yield loss the WYL;
randomly selecting defects from ~~said~~ each size range population of defects of the plurality, a number selected from ~~said~~ each size range population of defects of the plurality in proportion to ~~said~~ the relative contribution thereof, ~~said~~ the randomly selected defects weighted to represent defects having having a greatest effect on yield losses; and
reviewing ~~said~~ the randomly selected defects.

12. (Currently Amended) The method of claim 11, further comprising:
reviewing ~~said~~ the randomly selected defects and determining in-line action required to reduce ~~said~~ the ~~wafer yield losses~~ WYL.

13. (Currently Amended) The ~~processing~~ method of claim 11, wherein ~~said~~ inspecting on said wafer said dice determining defects and ~~said~~ classifying each of said the defects comprises classifying each of ~~said~~ the defects into one of ~~said~~ the plurality of size range populations of defects.

14. (Currently Amended) The ~~processing~~ method of claim 11, wherein ~~said~~ determining ~~said estimated die yield loss (DYL)~~ the DYL comprises calculating an estimated die yield loss having lower and upper limits of zero and 1.0, respectively.

15. (Currently Amended) The ~~processing~~ method of claim 14, wherein ~~said~~ the lower limit comprises a representation of no yield loss attributable to ~~said~~ the defects and ~~said~~ the upper limit comprises a representation of fatal yield loss attributable to ~~said~~ the defects.

16. (Currently Amended) The ~~processing~~ method of claim 11, wherein ~~said~~ subdividing ~~said~~ the defects into ~~said~~ the plurality of size range populations of defects comprises subdividing ~~said~~ the defects into a plurality of 0 to 10 size range populations.

17. (Currently Amended) The ~~processing~~ method of claim 11, wherein ~~said~~ determining the relative contribution of ~~said~~ each size range population of defects of ~~said~~ the plurality to ~~said wafer yield loss~~ the WYL comprises:
discarding data for ~~said~~ each size range population of defects of ~~said~~ the plurality and calculating, in turn, a drop in ~~said wafer yield loss~~ WYL for combined size range populations excepting the discarded data;
summing the calculated drop in ~~wafer yield losses~~ WYL to obtain a drop sum; and
dividing ~~said~~ the drop sum to determine a relative drop attributable to ~~said~~ each size range population of defects of ~~said~~ the plurality.

18. (Currently Amended) The method of claim 12, wherein ~~said~~ determining in-line action required to reduce ~~said wafer yield losses~~ the WYL comprises determining if an individual semiconductor die of ~~said~~ the semiconductor dice ~~on~~ ~~said~~ in wafer form is acceptable to proceed in a manufacturing process.